



PARTS CATALOG

Model 1530 Labeling System

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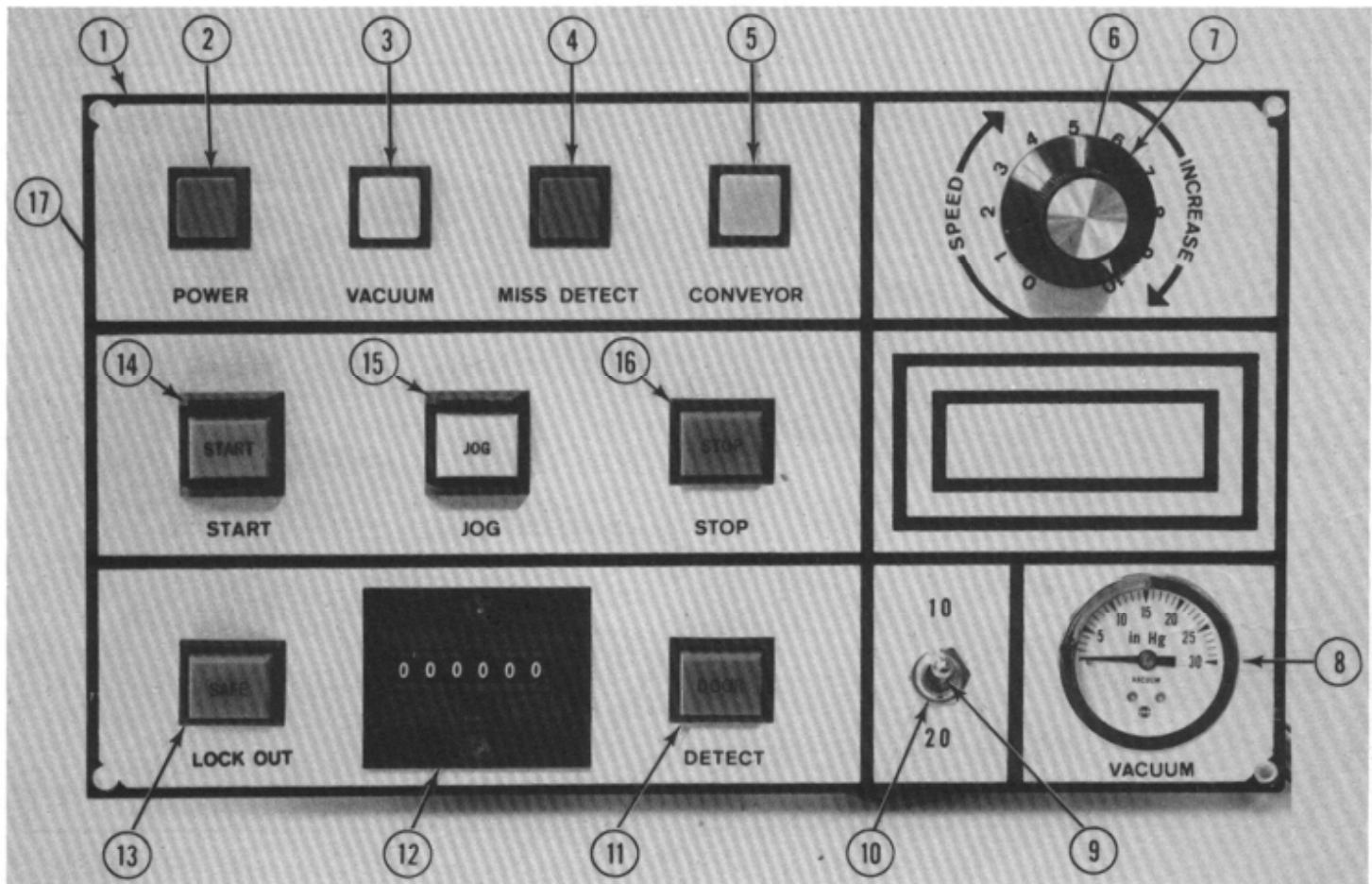


FIGURE 1

1	7019090	Panel	12	7200531	Base
2	7201043	Power Switch (Green)		7200546	Button
	7201046	Rocker		7200533	Lamp
	7201044	Lamp	12	7109318	Counter
3	7201043	Vacuum Switch (Yellow)	13	7021335	Safe Switch
	7201047	Rocker		7200549	Base
	7201044	Lamp		7200545	Button
4	7201043	Miss Detect Switch (Red)	14	7021332	Start Switch
	7201045	Rocker		7200547	Button
	7201044	Lamp		7200533	Lamp
5	7201043	Conveyor Switch (Amber)	15	7021333	Jog Switch
	7201048	Rocker		7200547	Base
	7201044	Lamp		7200524	Button
6	7200537	Potentiometer		7200533	Lamp
7	7200236	Knob	16	7021334	Stop Switch
8	7105349	Gage		7200548	Base
9	7200550	Switch		7200525	Button
10	7200214	Face Nut		7200533	Lamp
11	7201336	Indicator (Door)	17	7021330	Control Board

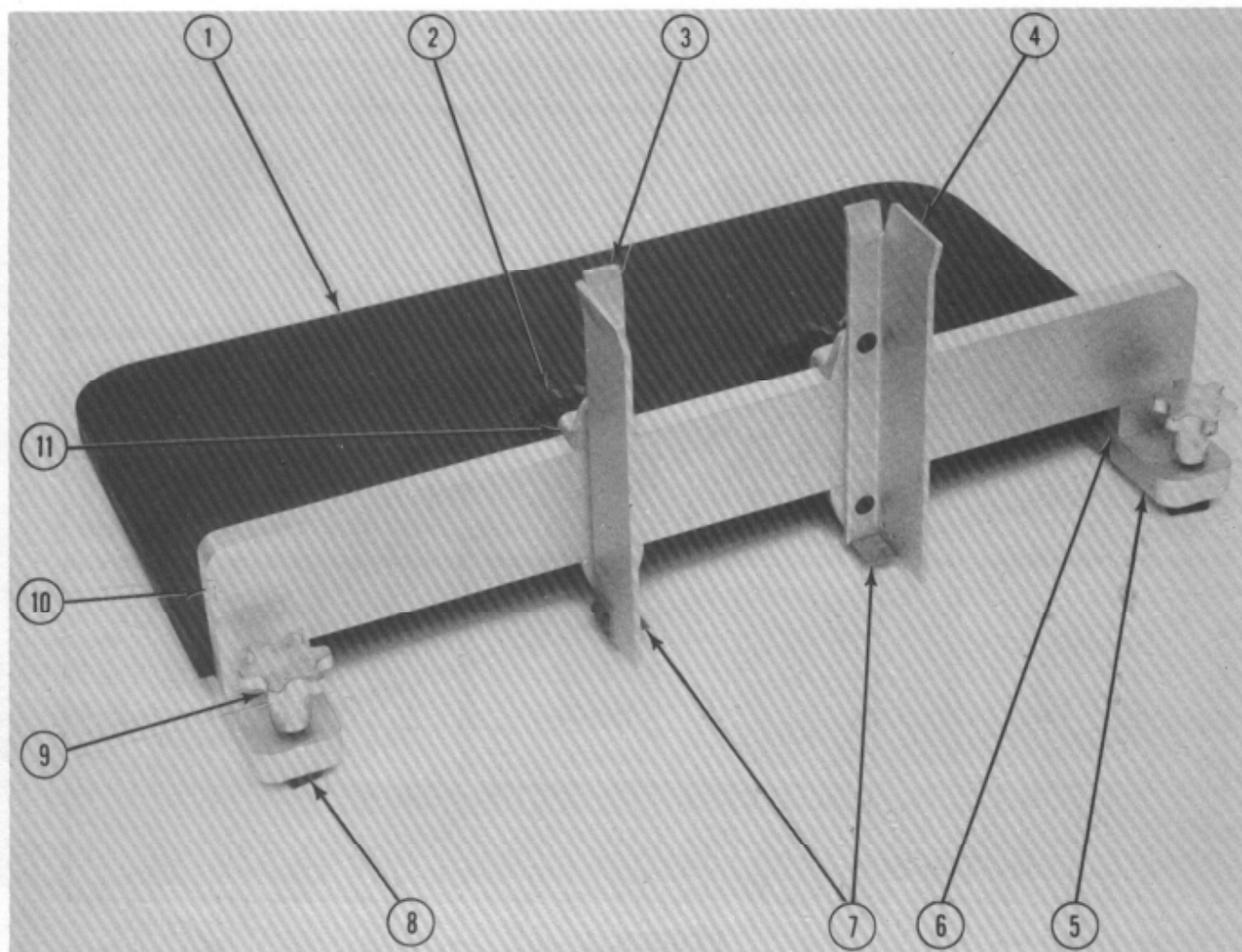


FIGURE 2

1	7019398	Jog Board
2	7019940	Knob
3	7714492	Stack Guide
4	7014492	Stack Guide
5	7019376	Base Cross Bar
6	7019383	Spacer
7	7014493	Lifter
8	7003538	Clamp (Old)
8	7018919	Tee Nut
9	7019397	Knob
10	7019375	Cross Bar
11	7003538	Clamp

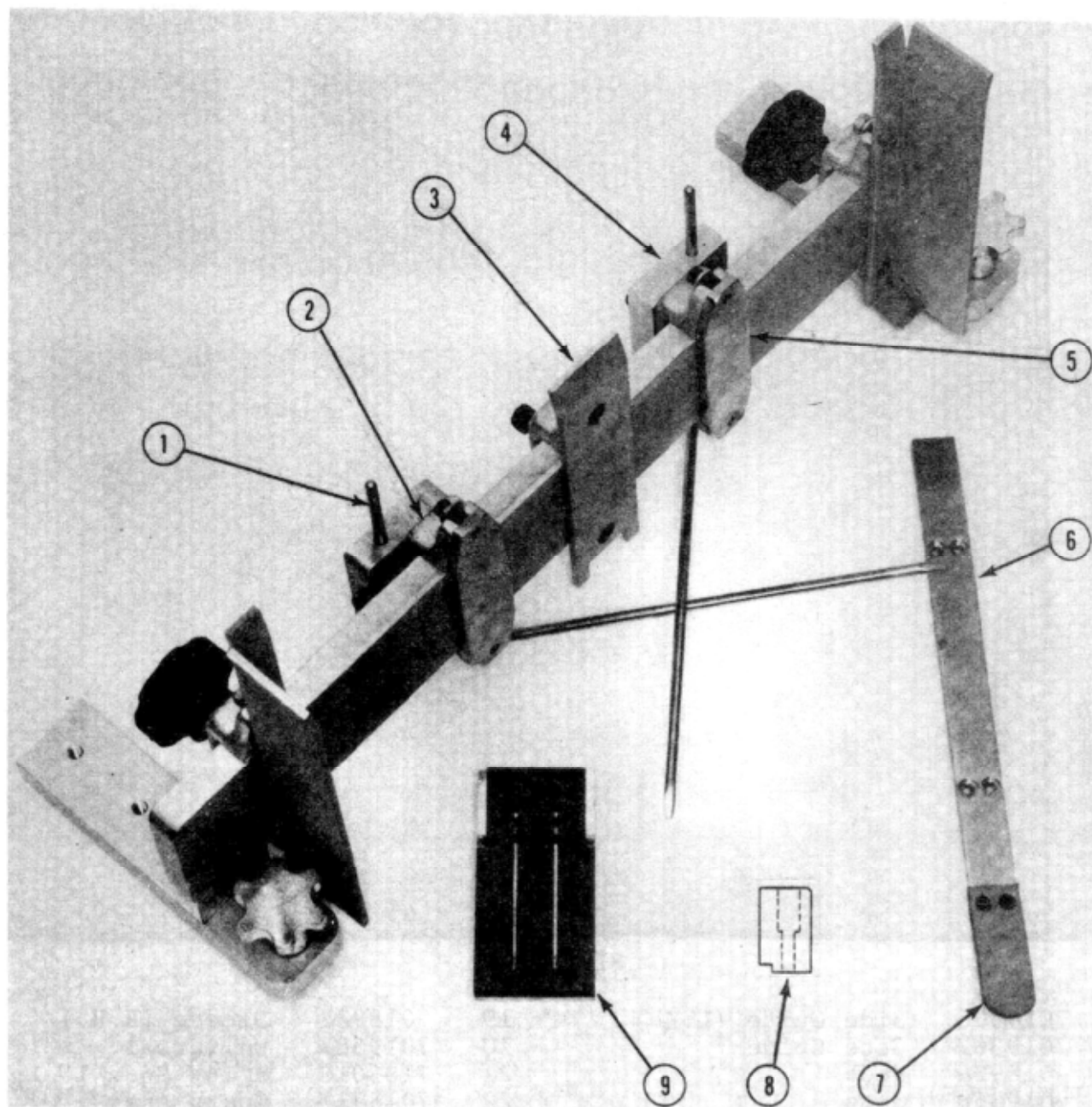


FIGURE 3

1	7020223	Stock Support
2	7020222	Clamp Bracket
3	7020248	Rear Stack Guide
4	7020221	Stock Support Mount
5	7020220	Retaining Plate
6	7020219	Upper Gate
7	7020274	Gate Extension
8	7020210	Pusher Lug
9	7014655	Flat Suction Plate
	7018592	Shallow Suction Plate
	7014936	Deep Suction Plate

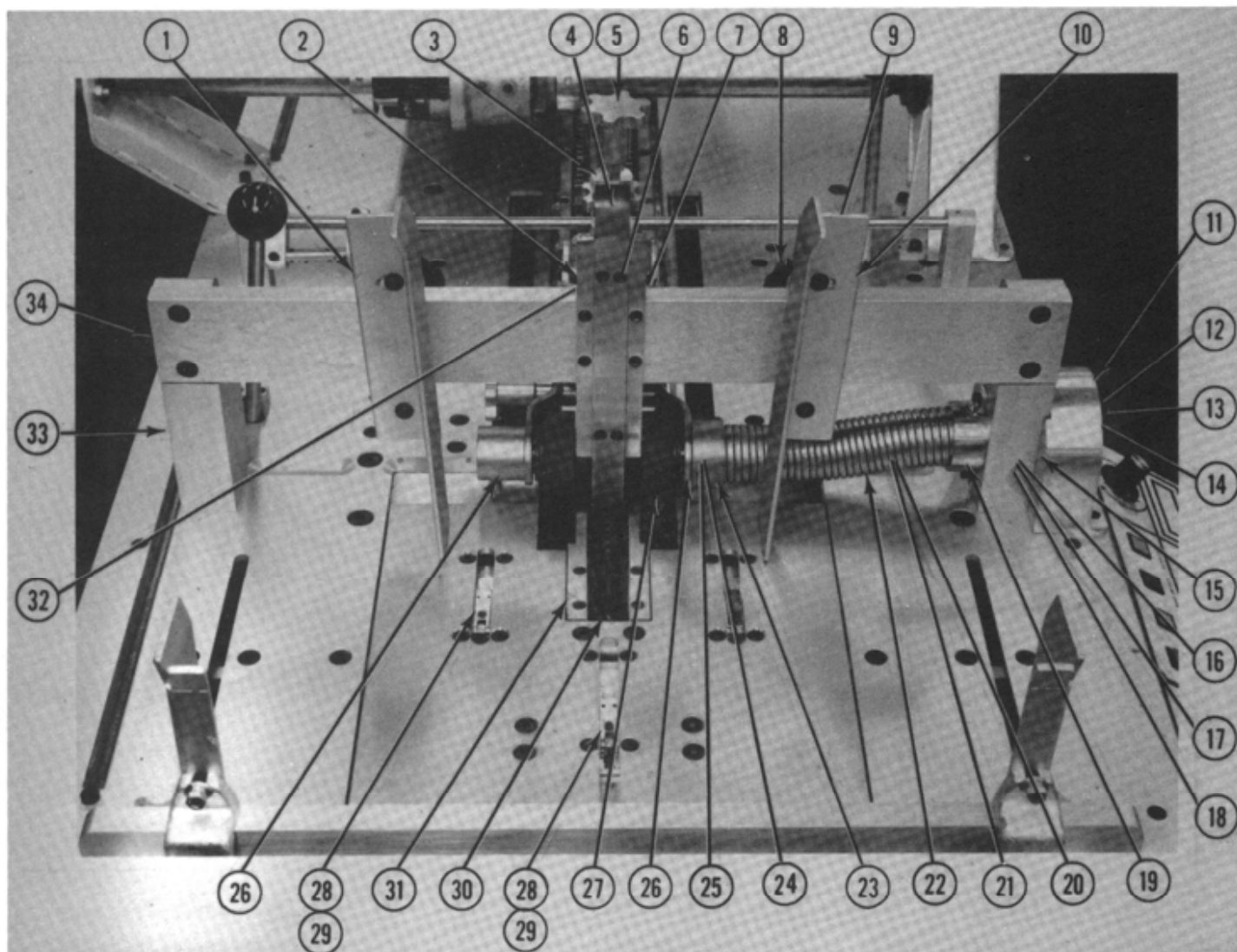


FIGURE 4

1	7019696	Side Guide (L.H.)	19	7018922	Sleeve (R.H.)
2	7019367	Gate Guide	20	7019587	Universal
3	7018924	Knob	21	7103010	3/16" Sq x 1" Lg Key
4	7019368	Gate	22	7018923	Guard Assy
5	7106238	Knob	23	7019351	Sleeve (L.H.)
6	7019364	Retainer	24	7019352	Bearing
7	7019366	Gate Adj. Block	25	7101041	Retaining Ring
8	H700048	Knob	26	7019357	Arm
9	7003538	Clamp	27	7020254	Roller, Upper
10	7019377	Guide (R.H.)	28	7013883	Pusher Assy
11	7019091	Guard	29	7107319	Needle
12	7019518	Gear	30	7014387	Narrow Flat Plate
13	7103010	3/16" sq x 1" Lg Key		7014384	Narrow Medium Plate
14	7113435	10-32 x 3/8" Set Screw		7014930	Narrow Deep Plate
15	7019354	Bracket	31	7019379	Spacer Plate(1-1/4")
16	7101041	Retaining Ring	32	7019365	Gate Retainer
17	7019350	Bearing Shaft	33	7019355	Bracket
18	7103009	3/16" Sq x 3/4" Lg Key	34	7019356	Support
				7019378	Spacer, Suction Plate (2.5"W)
				7014655	Suction Plate (Wide, flat)
				7018592	Suction Plate (Wide, medium)
				7014936	Suction Plate (Wide, deep)

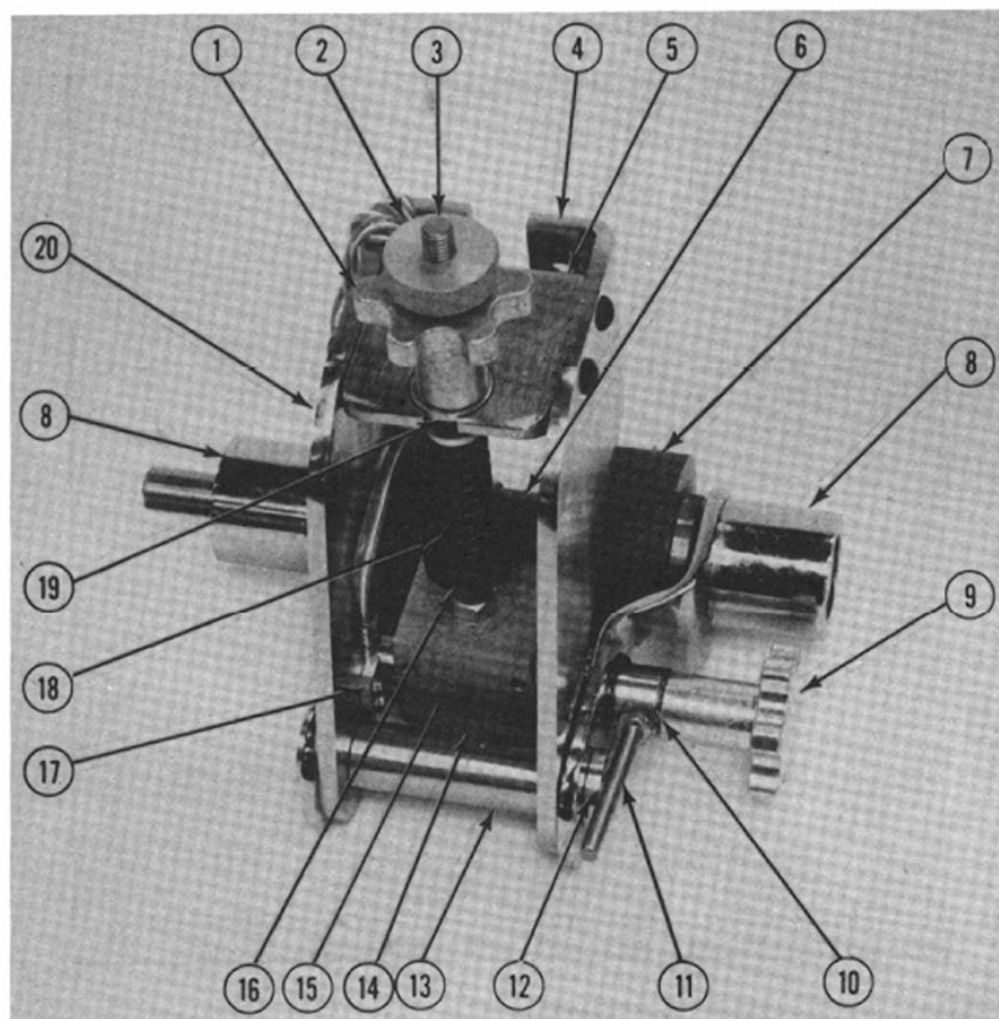


FIGURE 5

1	7019386	Knob	12	7019178	Washer
2	7018924	Knob		7113273	1/4-20x3/4" Flt Hd Scr
3	7018969	Adjusting Rod	13	7019360	Spacer Rod
4	7019361	Arm (R.H.)		7100277	Oilite Bearing
5	7019363	Adjustment Spacer	14	7019844	Adjusting Block
6	7019575	Alteration Coupling	15	7019293	Spring Holder
7	7020254	Upper Feed Roller	16	7106319	Knob
8	7019357	Arm	17	7200062	Book-Miss Probe
	7019352	Bearing			
	7101041	Retaining Ring (2 Req.)	18	7108135	Spring
9	7019387	Knob	19	7113734	3/8"x1" Washer
	7113130	1/4-20x3/4" Flt Hd Scr	20	7719361	Arm (L.H.)
10	7019370	Eccentric Bushing			
11	7019164	Adjusting Lever			
	H901180	10-32x1/4" Soc Hd Scr			

FIGURE 6

1	7106226	Knob
2	7014656	Handle-Clutch 10"-20"
3	7019283	Bracket
4	7106307	Ball Plunger
5	7004777	Pin
6	7113428	1/4-20x1/2" Soc Hd Cap Screw
7	7014657	Support
8	7019267	Holder
9	7019317	Bracket (L.H.)
	7019316	Bracket (R.H.)
10	7010342	Bearing (R.H.)
	7100654	Bearing (LFT-16)
11	7019345	Shaft
12	7019584	Cable Label Head Assy
	7200424	Socket
	7200421	Plug
	7200422	Clamp
	7201040	Cord - 15 Ft.
13	7718925	Guide (L.H.)
	7020265	Guide(L.H.)(Newspaper Feeder)
14	7200264	Panic Switch
15	7108216	Holddown Spring
16	7111820	Brass Nipple
17	7102211	Hose
18	7019337	Bracket
19	7018908	Bracket - Upper
20	7019064	Knob
21	H901948	1/4-20x2-1/2" Slot Hd Screw
22	7019281	Roller
23	7019336	Stud
	7100006	Bearing
	7101011	Retaining Ring
24	7108147	Spring
25	7019310	Bracket - Upper Arm
26	7200536	Door Stop Switch
27	7019088	Bracket
28	7019085	Knob H700696
29	7019087	Adjusting Rod
30	7018925	Guide (R.H.)
	7020264	Guide(R.H.)(Newspaper Feeder)
31	7018929	Chain Assy Complete
	7019296	Lug-20" Center
	7018992	Lug-10" Center (Bottom)
	7018993	Lug-10" Center (Top)
	H901157	8-32x1/2" Soc Hd Screw
	7107092	Chain #40
	7107052	Link Conn. #40
32	7019699	Spring Holddown
33	7102134	Belt-Transport (Old)
	7102144	Belt-Transport (New)
34	7102133	Belt-Transport (Old)
	7102144	Belt-Transport (New)
35	7019268	Rod
36	7200560	Reflector - Book Miss

NOT SHOWN

7107318	Magnetic Door Strip
7107316	Leveling Pad
7109352	Rear Jog Switch

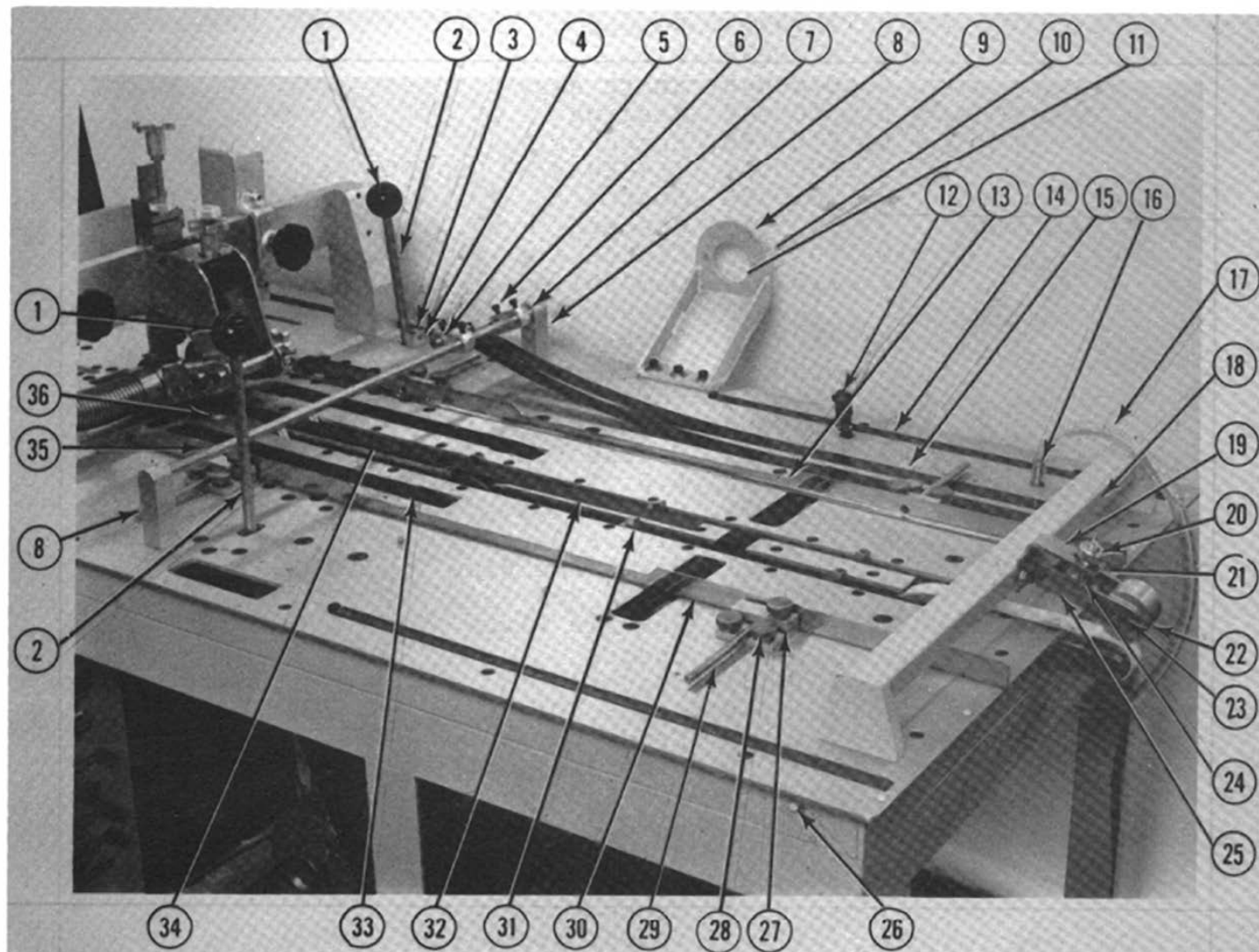


FIGURE 6

FIGURE 7

1	7100642	Bearing
2	7019325	Spacer
3	H700034	Clamp
4	0700048	Shaft Assy
5	7100641	Bearing
6	7106790	Sprocket
7	H900557	1/4-20x3/8" Cup Pt. Set Screw
8	7019328	Shaft
9	7019327	Spacer
10	7019311	Clutch Arm
11	7100116	Cam Follower
12	7107116	Grease Fitting
13	7100326	Thrust Washer
14	0700047	Pulley Assy
15	7019373	Support
16	7018909	Bracket
17	7107101	Grease Fitting
18	7019978	L.H. Top Plate
19	7019374	Support
20	7100715	Linear Bearing
	7101011	Retaining Ring
21	7005486	Slide Rod
22	7020213	Shuttle Plate
23	7019382	Spacer
24	7019381	Spacer
25	7019379	Spacer Plate
26	7019385	Stud
	H901095	Esna Jam Nut (1/2-13)
27	7020209	Rod End
28	7107101	Grease Fitting
29	7019372	Slide
30	7019308	R.H. Top Plate
31	7019322	Crank Arm
32	7111842	Street Elbow (1/2 x 90°)
33	7015847	Nipple
	7102209	Hose - 27" Long
34	7019132	Roller
35	7107115	90° Grease Fitting
36	7101095	E-Ring (5133-75)
37	0700046	Gear Assy

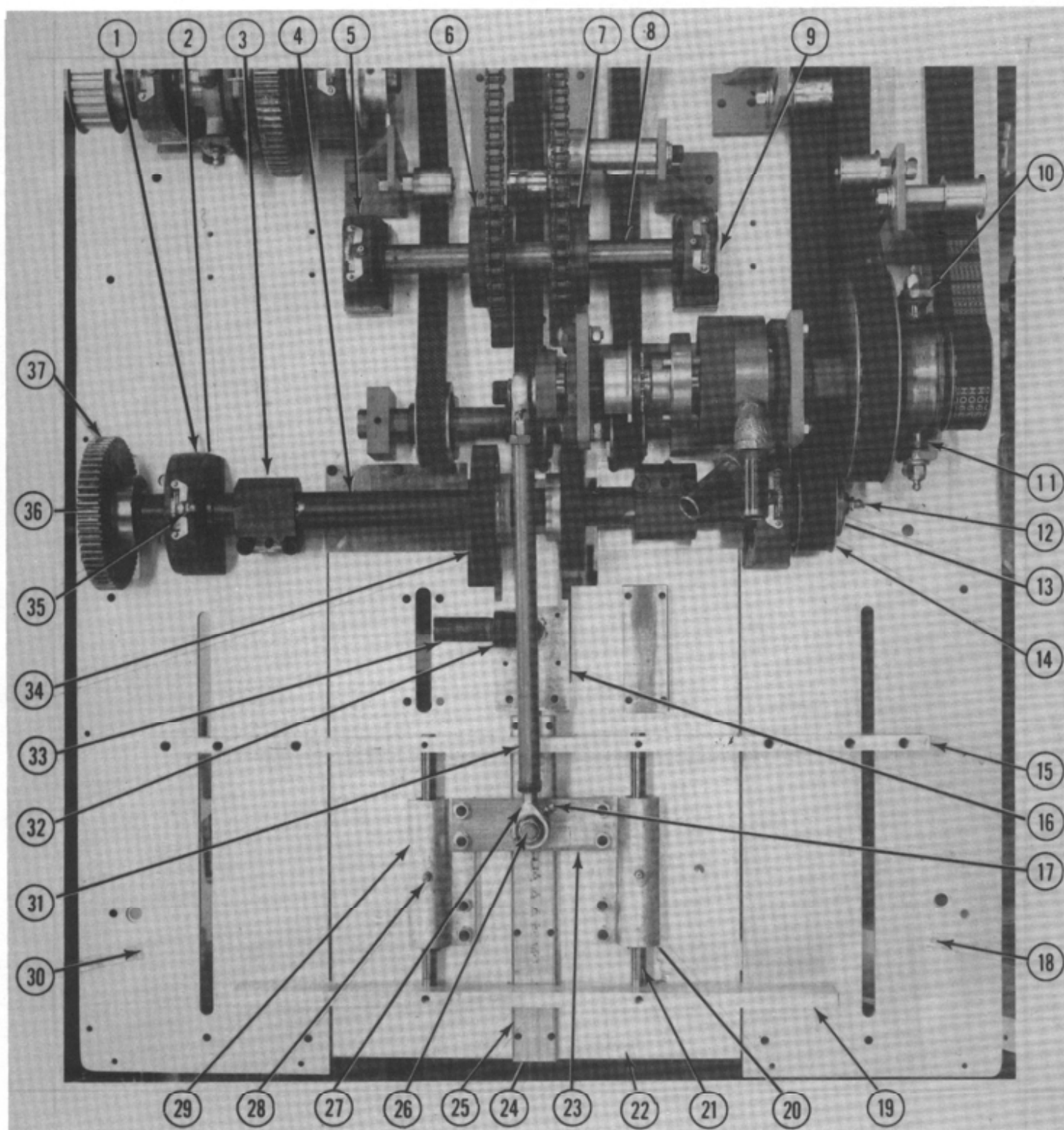


FIGURE 7

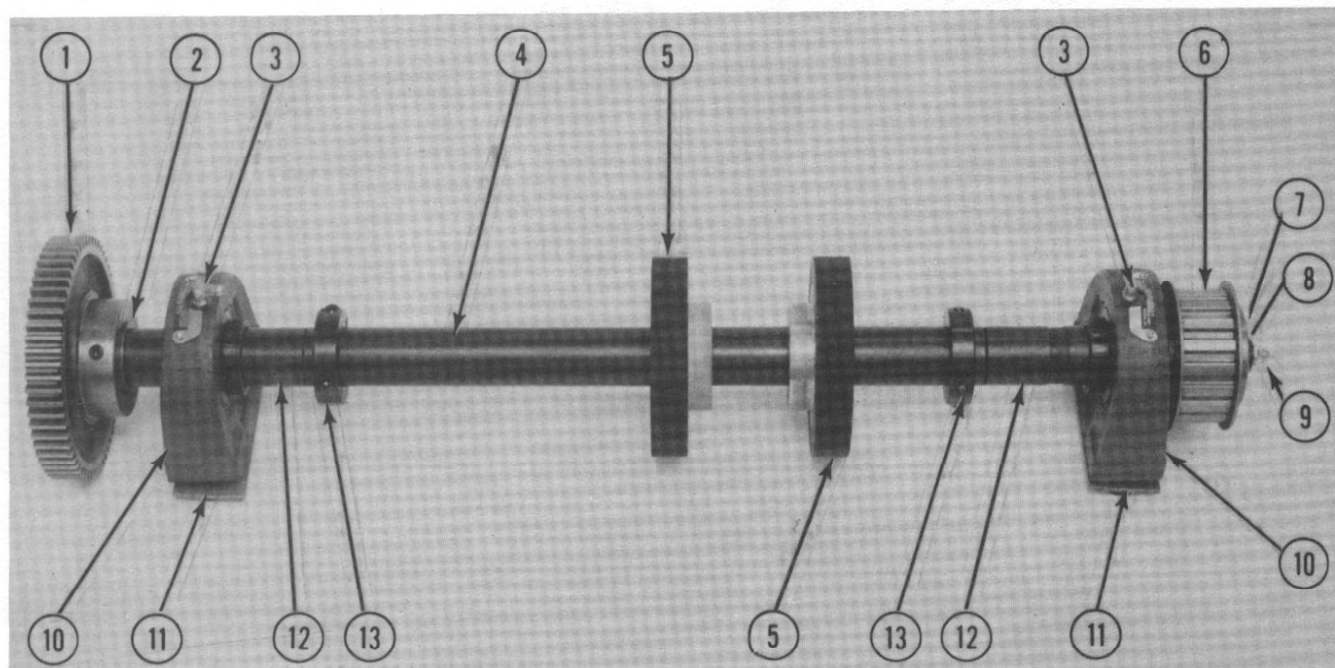


FIGURE 8

1	0700046	Gear Assy = 7020253 + 7105062
2	7100326	Thrust Washer
3	7107115	90° Grease Fitting
4	0700045	Center Shaft Only 7020251
	7018946	Complete Assy
5	7019132	Roller
6	0700047	Pulley Assy = 7020252 + 7105062
7	7101095	E-Ring (5133-75)
8	7100326	Thrust Washer
9	7107116	Grease Fitting
10	7100642	Bearing
11	7019325	Spacer
12	0700048	Shaft Assy - LH + RH
13	7101126	Split Collar

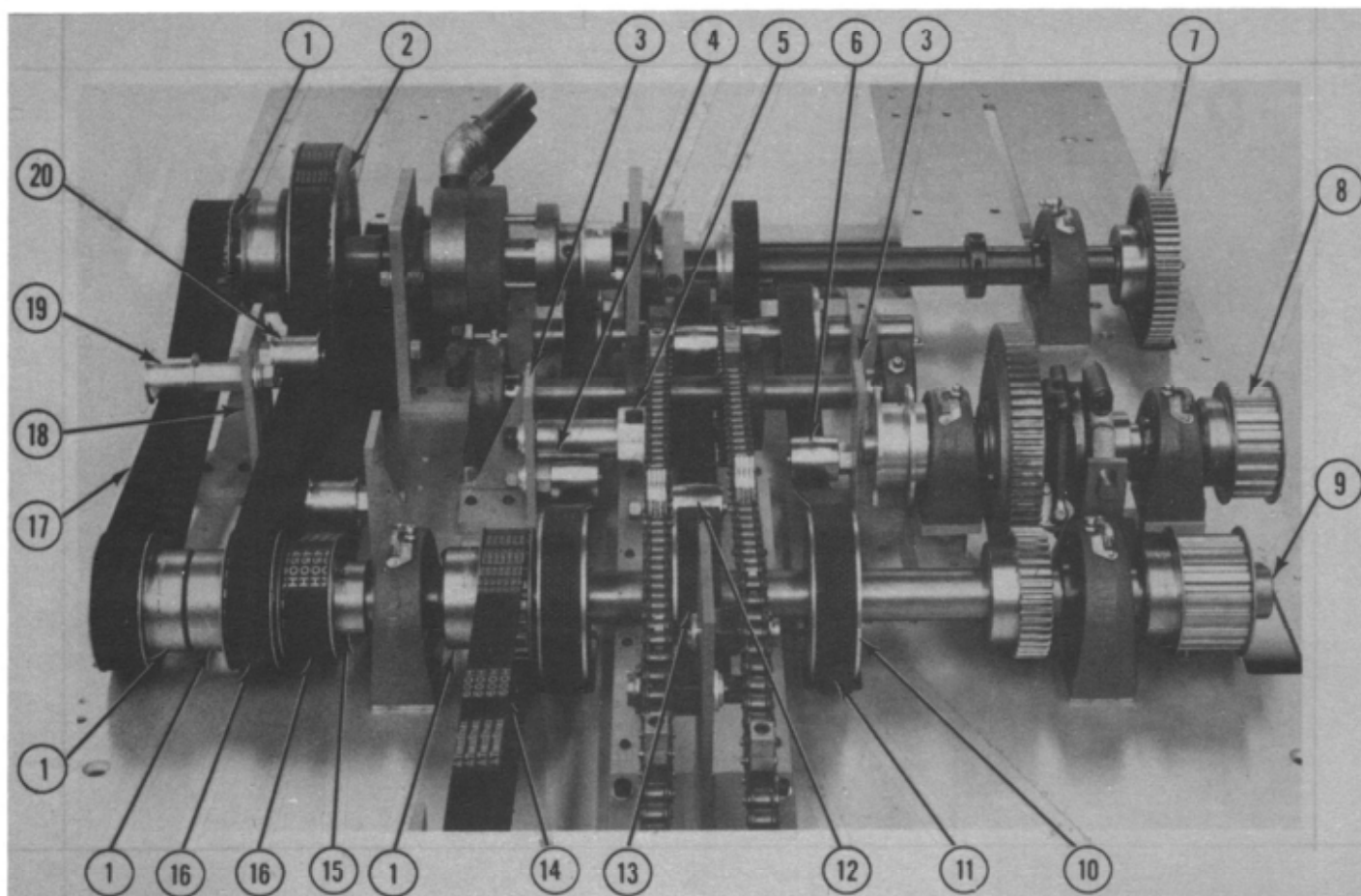


FIGURE 9

1	7019522	Pulley	13	7102143	Belt
2	7019289	Pulley	14	7102306	Belt 600-H100
3	7019098	Bracket	15	7019523	Pulley
	7113133	5/16x3/4 Soc Flt Hd Scr.	16	7102307	Belt
4	7019266	Take-Up Stud	17	7102308	Belt 390-H100
	7019298	Take-Up Pulley	18	7018926	Take-Up Bracket
5	7018918	Take-Up Arm	19	7019291	Take-Up Assy
6	7019298	Take-Up Pulley		H900416	3/8 - 16 Nut
7	0700046	Gear Assy		H900263	3/8x1/8" Thick Washer
8	7019856	Pulley		H900376	3/8" Lock Washer
9	7019326	Drive Shaft	20	7019294	Take-Up Assembly
10	7019347	Pulley		H900416	3/8 - 16 Nut
11	7102144	Belt		H900263	3/8x1/8" Thick Washer
12	7019298	Take-Up Assy		H900376	3/8" Lock Washer
	H900416	3/8 - 16 Nut			
	H900263	3/8x1/8 Thick Washer			
	H900376	3/8 Lock Washer			

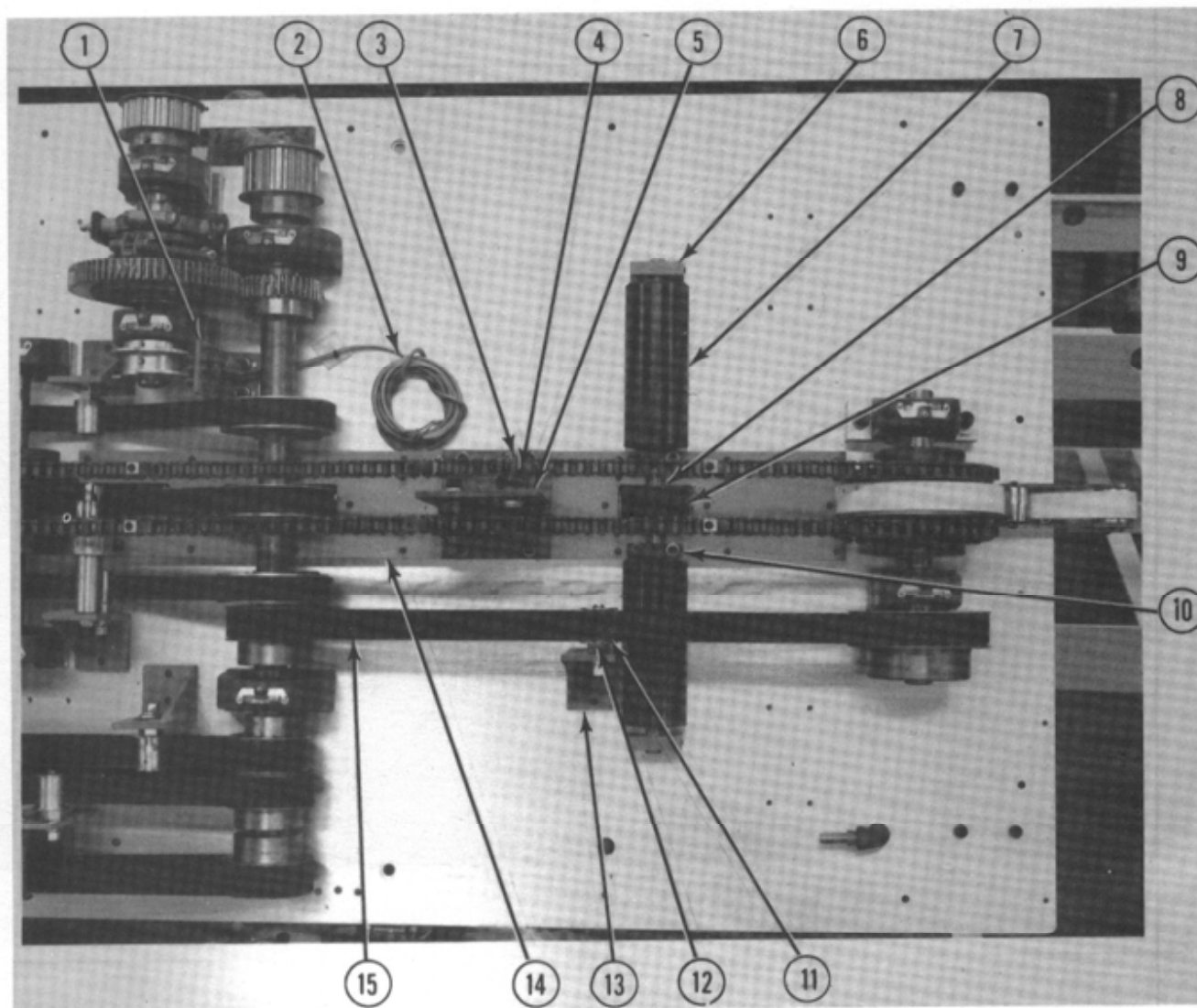


FIGURE 10

1	7021356	Clock Assy Complete	8	7019399	Shaft
	7201027	Opto Interrupter	9	7019339	Roller
	7018974	Bracket		7100076	Bearing (2 Req)
	7200585	Plug		7101058	Retaining Ring (2 Req)
2	7021362	Cable		7101017	Retaining Ring
3	710317	Idler Sprocket	10	7019340	Bracket
4	7019096	Take-Up Bracket		7113231	1/4-20x3/8" Soc. Hd Scr.
5	7019097	Stud	11	7019320	Pulley
	7101058	Retaining Ring	12	7019095	Stud
	H901233	3/8x3/4" Screw	13	7019098	Bracket
6	7019340	Bracket	14	7019306	Plate
7	7019338	Roller		7019388	Spacer
	7100076	Bearing (2 Req)		7019396	Guide
	7101058	Retaining Ring (2 Req)	15	7102306	Belt

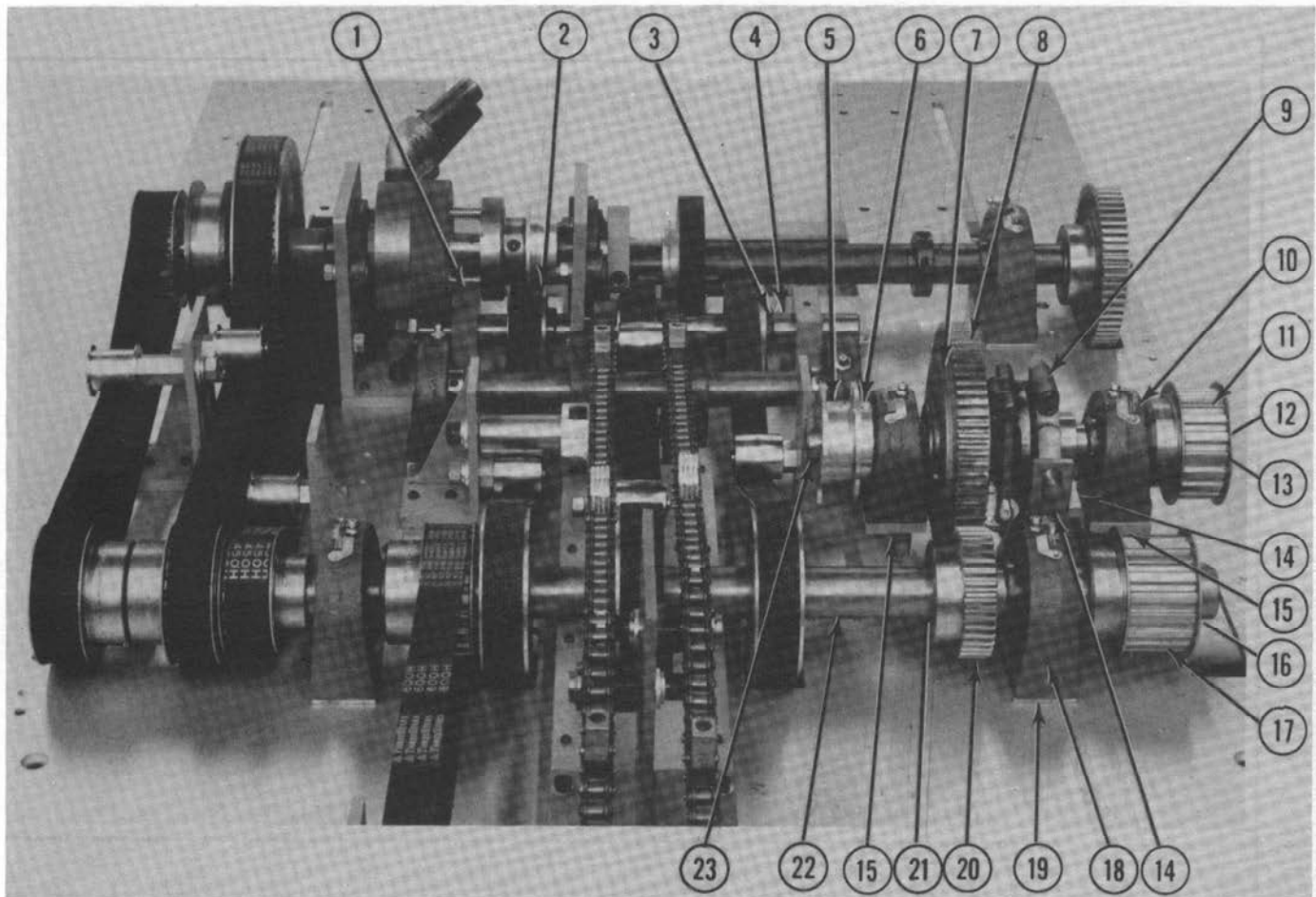


FIGURE 11

1	7019348	Bracket
2	7019349	Pulley
3	7100643	Bearing
4	7019342	Shaft
5	7018972	Cam-10" Center
6	7018973	Cam-20" Center
7	7100318	Thrust Washer
8	7019099	Clutch Gear
9	7105001	Clutch (LMS 4516)
10	7100641	Bearing
11	7019856	Pulley
12	H900557	1/4-20x3/8" Set Scr.
13	7103019	Key
14	7018981	Clutch Arm Assy
15	7019315	Bearing Bracket
16	7103022	1/4" Sq.x2-1/2" Lg. Key
17	7019524	Pulley
18	7100642	Bearing - Main Shaft
19	7019325	Spacer
20	7019517	Gear
21	7103019	1/2" Sq.x1-3/4" Key
22	7019326	Shaft - Main Shaft
23	7019321	Clutch Shaft

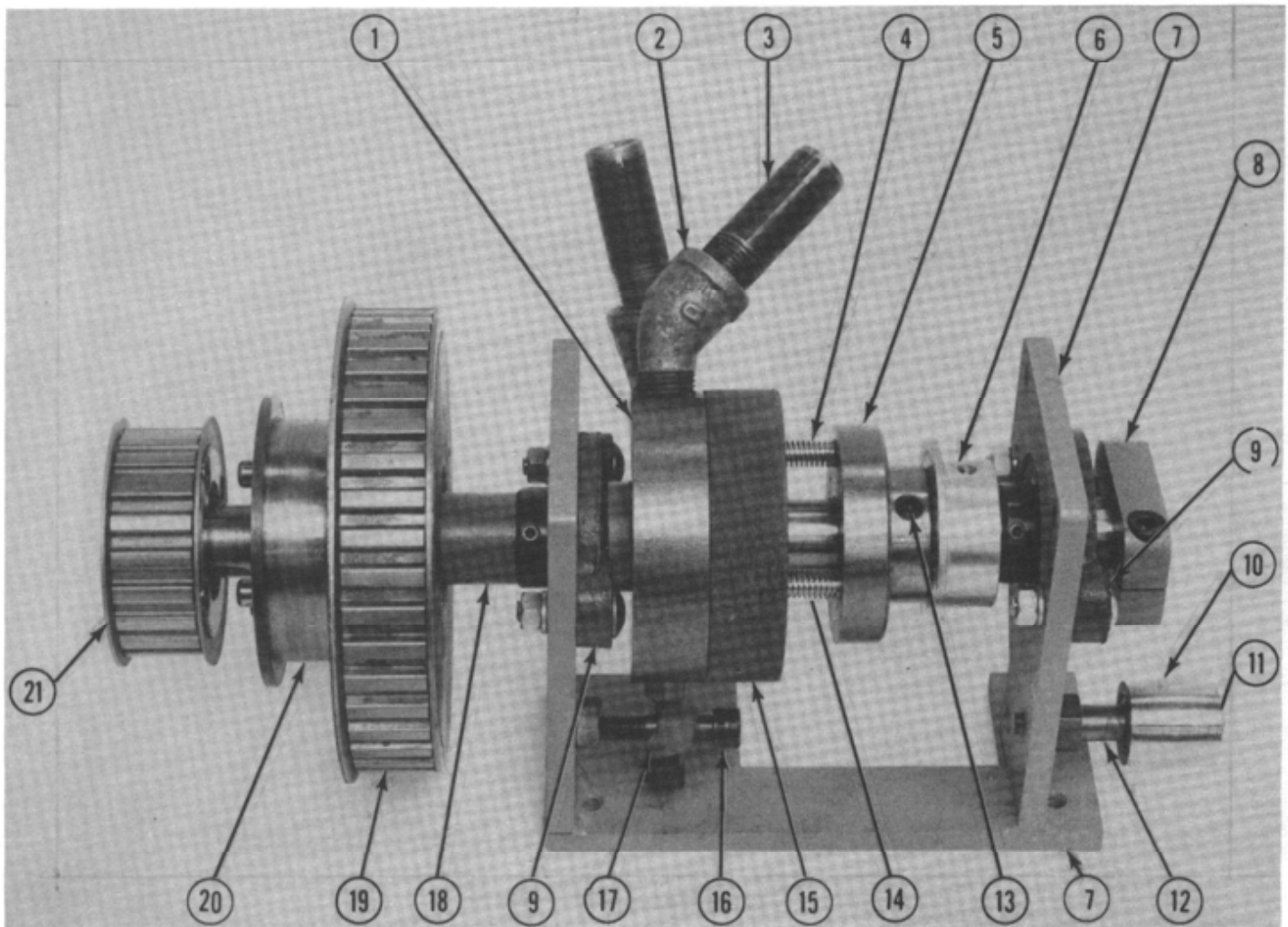


FIGURE 12

1	7019331	Vacuum Valve	13	7107305	Brass Pt Set Scr.
2	7111816	1/2 x 45° Street El	14	7018928	Pin
3	7015847	Nipple	15	7019330	Vacuum Disc
4	7108112	Spring	16	H901078	3/8-16x2-1/2" Soc. Hd. Scr.
5	7019332	Vacuum Valve Driver	17	H700616	Surgical Hose
6	7018984	Shuttle Clock Cam			1/2x3/4x1/2" long
	7021355	Shuttle Clock Assy	18	7019343	Shaft
7	7019329	Crank Bracket	19	7019289	Pulley
8	7019369	Shuttle Crank	20	7018987	Sleeve
9	7010342	Bearing (LFT 16)	21	7019290	Pulley
10	7019299	Idler Assy		7100009	Bearing
11	7100006	Bearing		7101060	Retaining Ring
12	7019265	Stud		7101017	Retaining Ring

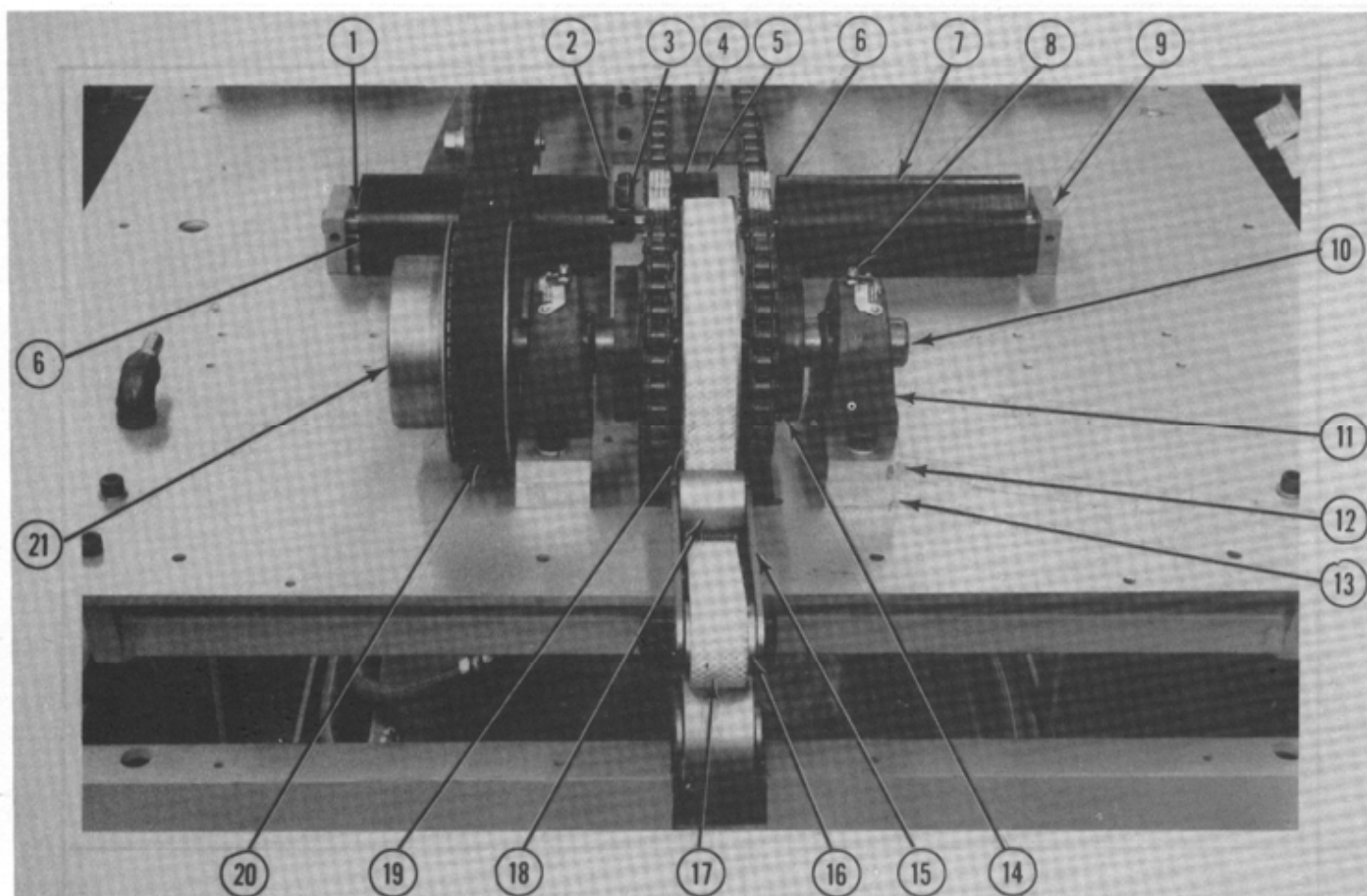
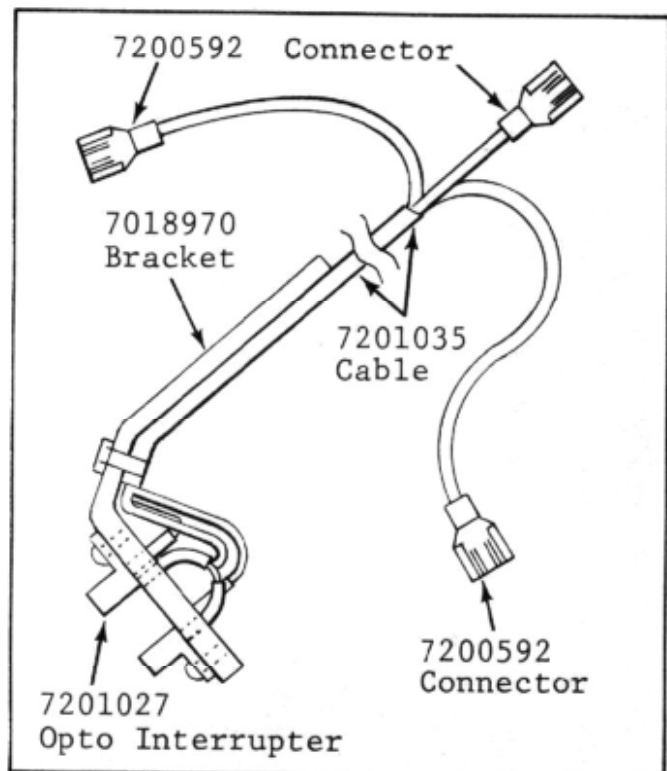
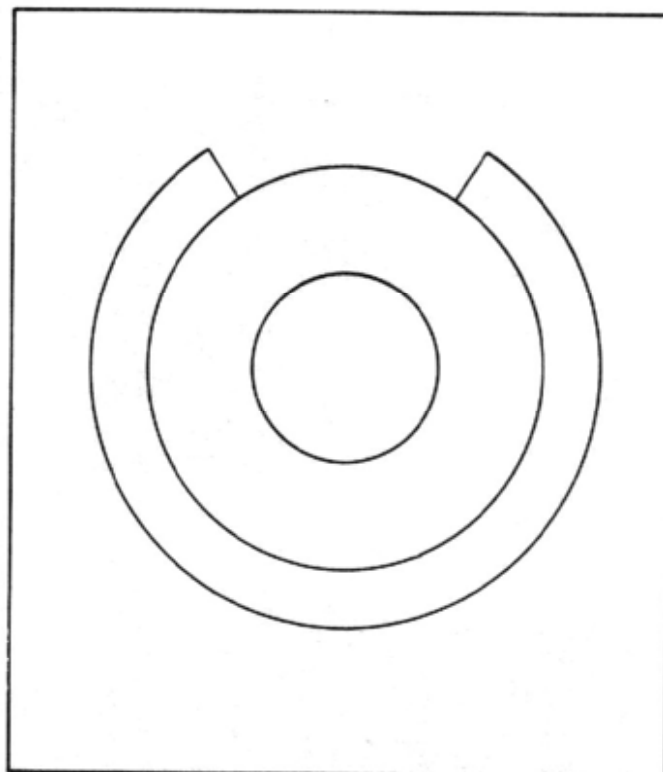


FIGURE 13

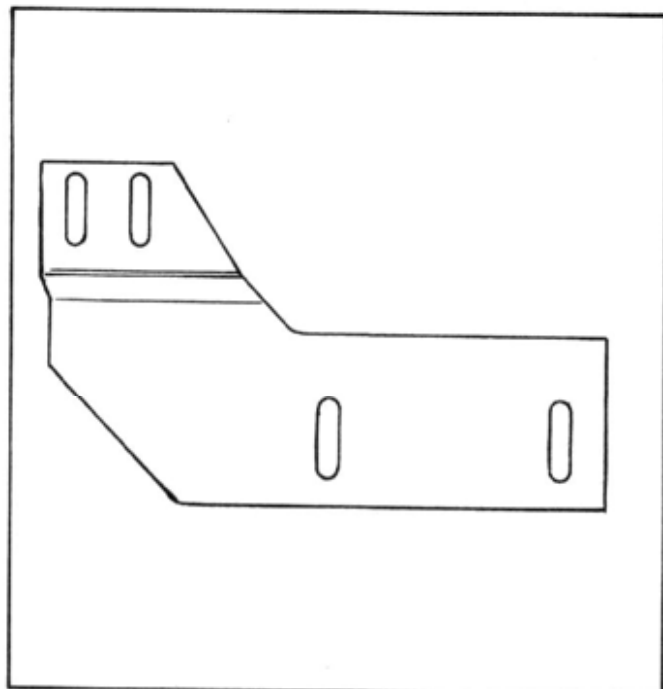
1	7019399	Shaft	15	7020212	Lower Bracket
2	7101058	5/8" Retaining Ring	16	7019333	Pulley
3	7019341	Clamp		7100006	Bearing
4	7101017	Retaining Ring		7101011	Retaining Ring
5	7019339	Roller		7019336	Stud
6	7100076	Bearing	17	7102145	Speed-Up Belt
7	7019338	Roller	18	7018479	Pulley
8	7107101	Grease Fitting		7100006	Bearing
9	7019340	Bracket		7101011	Retaining Ring
10	7019324	Shaft		7019336	Stud
11	7100641	Bearing	19	7019334	Pulley
12	7019327	Spacer	20	7102306	Belt
13	7019323	Spacer	21	7019521	Gear Belt Pulley
14	7106791	Sprocket			



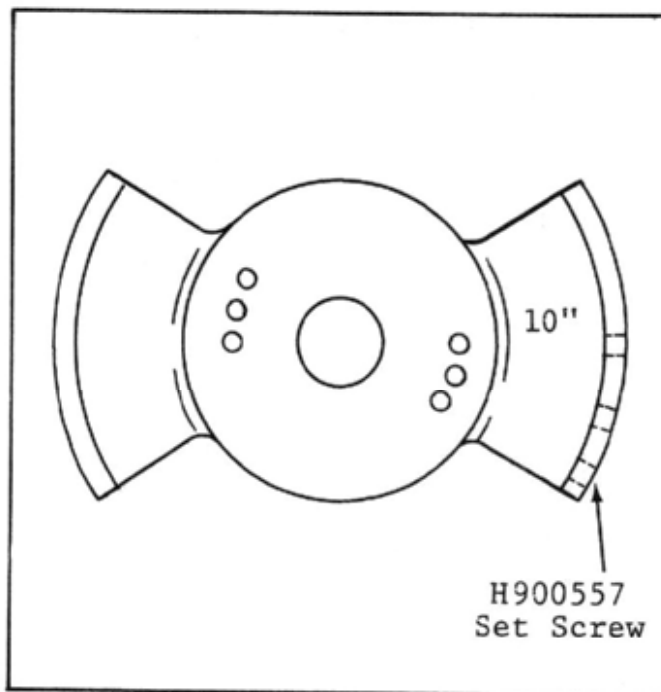
7021355 - Shuttle Clock Assy
(Complete)



7018984 - Shuttle Gating Disc



7019314 - Glue Pot Bracket



7008345 - Vacuum Shoe

FIGURE 14

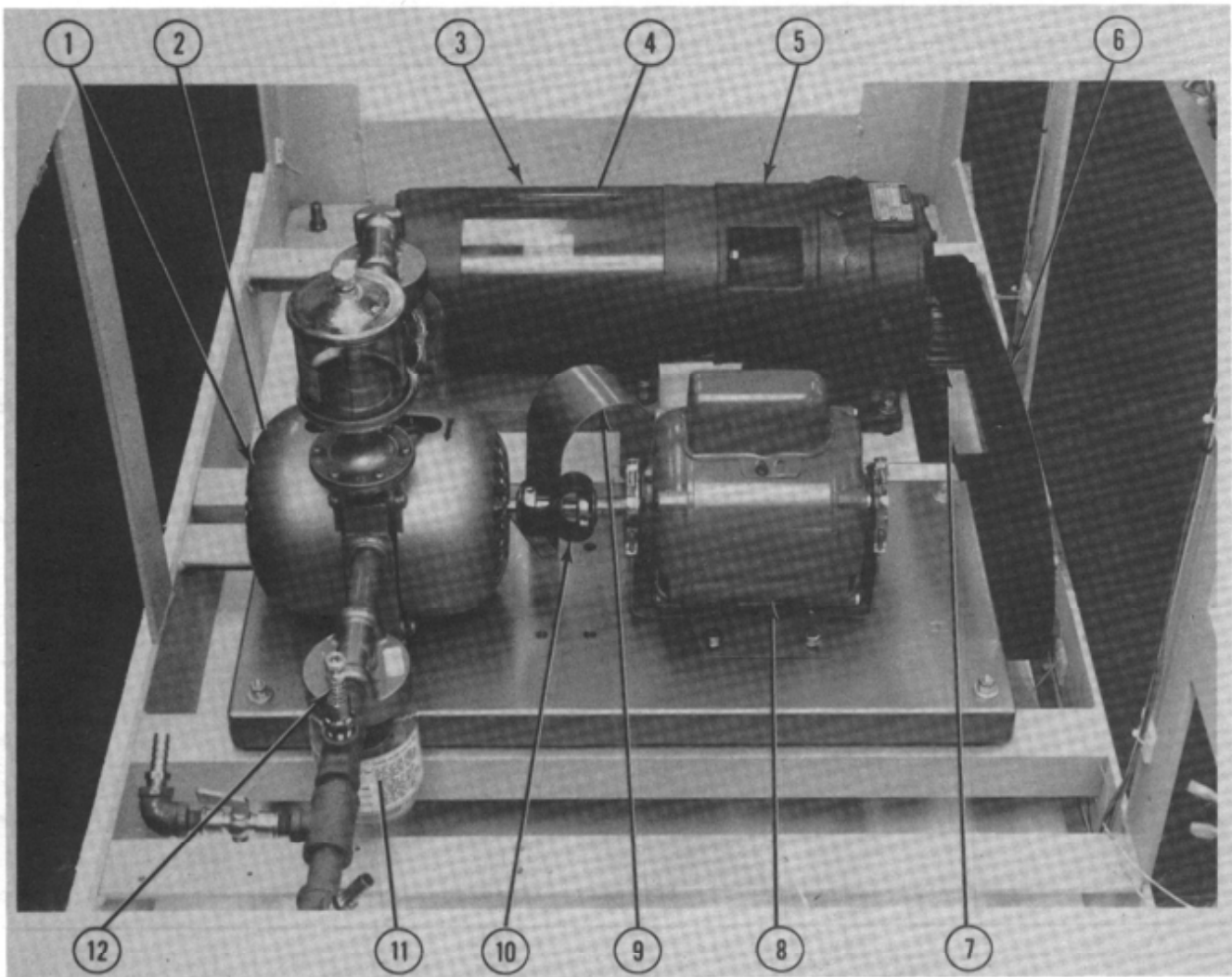


FIGURE 15

1	7105308	Vacuum Pump
2	7105379	Vacuum Pump Vanes
3	7109723	Drive Motor
4	7109636	Motor Brush
5	7105439	Gear Box (Reliance)
6	7102310	Drive Belt
7	7104217	Pulley
8	7109429	Motor Pump
9	NPN	Guard
10	7105377	Coupling
11	7105376	Filter
12	7105353	Brass Relief Valve
	7019506	Vacuum Pump Assy

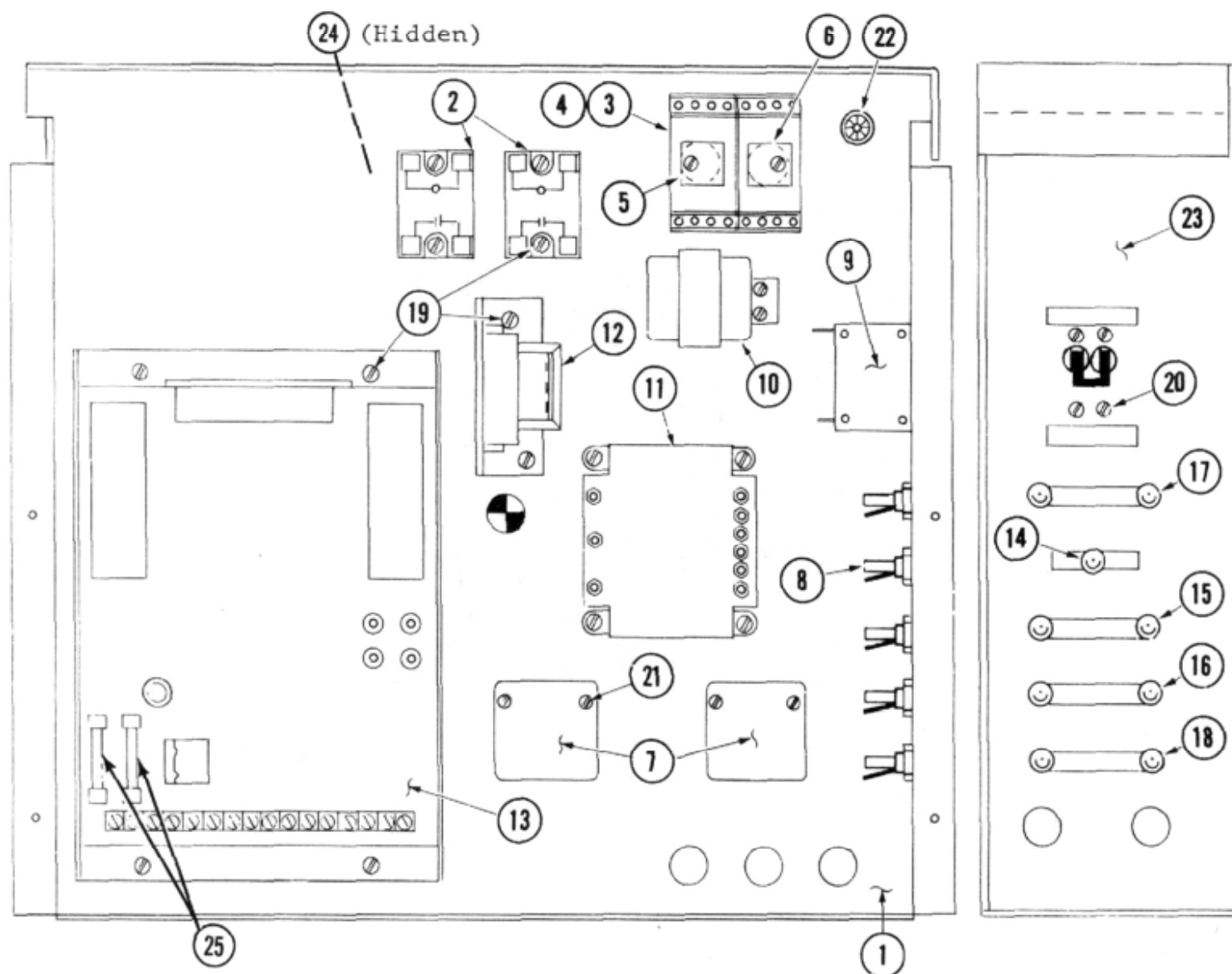


FIGURE 16

1	7018988	Chassis	14	7200323	Fuse, 1A (3AG)
2	7200204	Relay (D1210)	15	7200357	Fuse, 2A (3AG Slo-Blo)
3	7109348	Socket	16	7200361	Fuse, 4A (3AG Slo-Blo)
4	7109346	Track	17	7200343	Fuse, 2A (3AG Slo-Blo)
5	7200544	Relay, 12V (KRP 110G)	18	7200333	Fuse, 15A
6	7200248	Relay, 24V (KRP 11AG)	19	H900727	8-32x3/8" Bind Hd Scr.
7	7200542	Relay, 24V (PR-7AYO-24)	20	H902234	6-32x3/4" Rd Hd Scr.
8	7200313	Fuse Holder	21	H902240	8-32x3/4" Rd Hd Scr.
9	7200364	Circuit Breaker	22	7109611	Bushing
10	7200418	Transformer	23	7019526	Silk Screen
11	7200417	Transformer	24	H070031	Buck-Boost Trans. Kit
12	7200405	Power Supply (12V)		538076	Buck-Boost Trans.
13	7109735	Motor Contr.(Cleveland)	25	H100083	Special Fuse
					Do Not Substitute

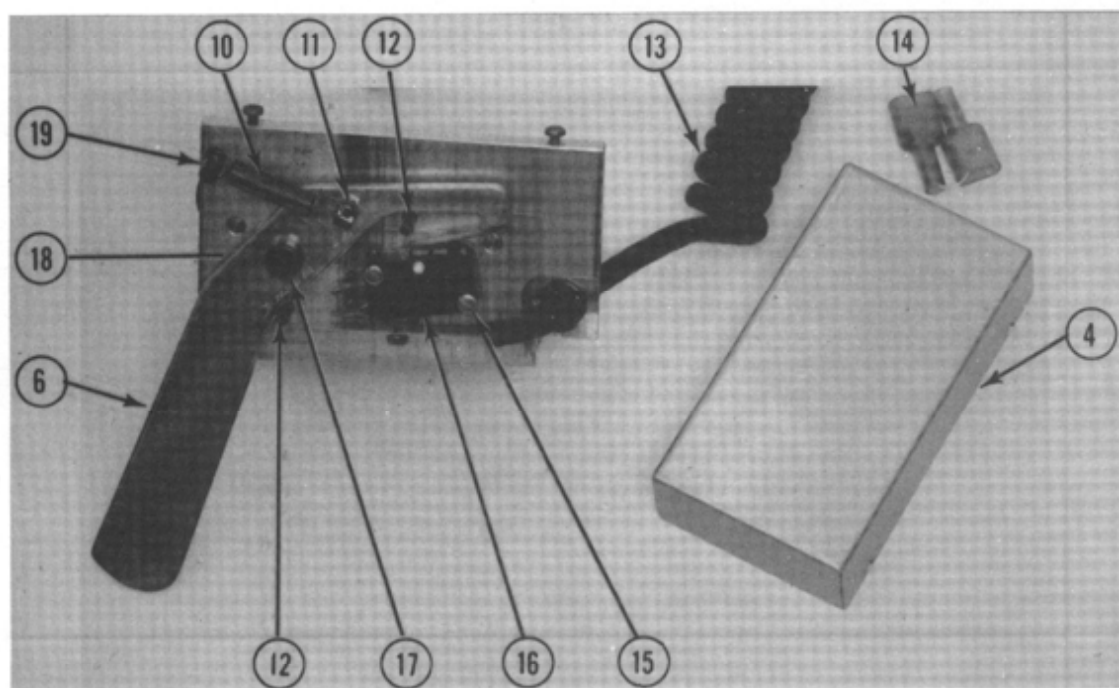
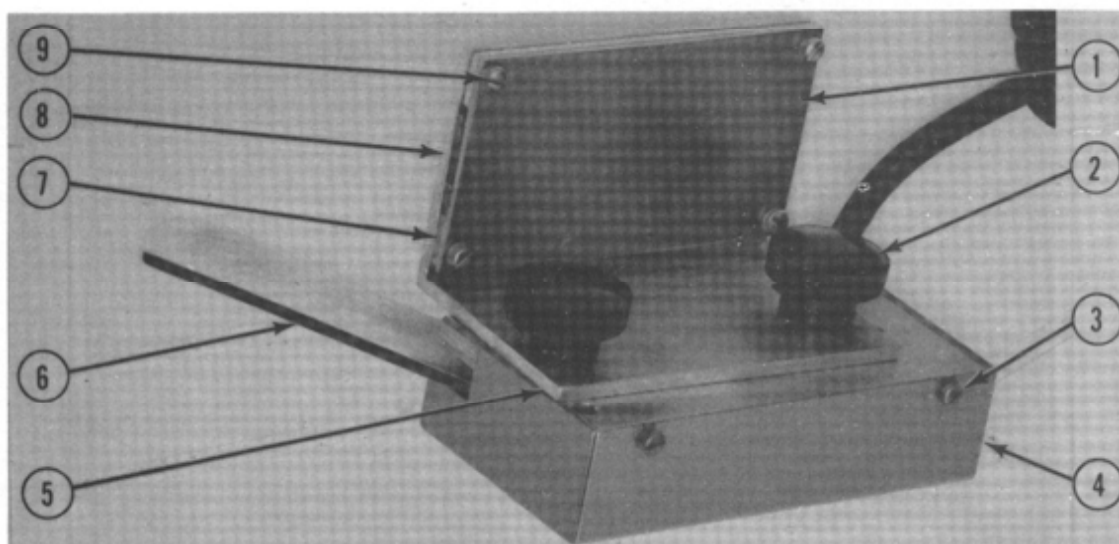


FIGURE 17

1	7020259	Cover	11	563220	Pin
2	7021258	Knob	12	7106109	Dowel Pin 1/8x5/8"
3	H902502	4-40x1/4" Pan Hd Scr.	13	7200084	Cord
4	7020261	Cover	14	7200427	Terminal
5	7020257	Support Angle	15	H902203	4-40x1/2" Pan Hd Scr.
6	7020262	Lever	16	7050369	Switch
7	7020260	Spacer	17	7113328	1/4x1/4" Shoulder Scr.
8	7200234	Magnet	18	7020255	Spacer
9	H902504	4-40x3/8" Pan Hd Scr.	19	570050	Spring Pin
10	7020249	Spring			